



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D206-642-214
Job Sheet 192249



Part No: D206-642-214

Job Qty: 1 pcs

Part Name: Skidtube RH, High Gear, Thru-Bolt, Std Wearplates (2" Bolt Spacing on Aft Saddle)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/20/19

Job Tracking No:

Due Date: 4/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV Q SHEET 27 IPP Rev:K 05.07.14 ECN 847 & 901; Add Tow Ring and GHW Kit KJ/CP/JLM IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M 10.02.02 per IIN rev M EC verified by: JLM IPP rev N 10.11.29 per IIN rev N DD verified by: JLM IPP REV:O 11.11.17 PER IIN REVO DD VERF;EC IPP Rev:P 12.11.21 ECN12-679 DD verf:JLM IPP Rev:Q 14.04.24 ECN14-520 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/10/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		DAS
							Packaging 1 - 6		28
							Packaging 1 - 7		9-89
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
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							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



Container No: S172957



Part: D206-642-214

Job No: 192249

Serial No/Batch: S172957

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17, TGA STC SH98-

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					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	4/10/19	0.00 0.00	QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		9-89 DAS 69
				QC 4 - 9		
				QC 4 - 46		9-89 DAS 69
130 Packaging 3-1 - Stock - B4B	1 pcs	4/10/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
135 DC - 1 - B4B	1 pcs	4/10/19	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	4/10/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		APR 17 2019 DAS 70
				QC 21 - SA - 53		9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPPD206-642-214 Location : FG083

135 - (Document Control) Photocopy bluefile & type labels per PPP206-642-214 CHG008

140 - (QC21- Final Inspection - Work Order Release)

009296

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-44A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	Fm123265-2
QC.4 D206-642-241	Replacement Skidtube, High Gear with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5159779
D206-651-041	206 A/B Ground Handling Wheel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5134599
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5148412
D2665-2	Saddle, RH, Fwd, Aft, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167972
D2666-2	Saddle, RH, Fwd, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157834
D2667-2	Saddle, RH, Aft, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F108896
D2668-2	Saddle, RH, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F101764
D2712	Set Screw	5 pcs (5 ea)	110-Packaging 1 - Pick Kit	5059551
D2884	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101436
D2885	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5054580
D3413-1	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5114083
MS21042L3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5157462
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5166694
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149145
MS21042L6	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149182
NAS1149C0463R	Washer	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5124667
NAS1149D0363J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5162884
NAS1149D0463J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5158585
NAS1149D0563J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5167648
NAS1149D0663J	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5093765
AN3-41A	Bolt	8 Ea (8 ea)	120-QC4	5166710
AN4-6A	Bolt	12 Ea (12 ea)	120-QC4	5134758
AN4C5A	Bolt	1 Ea (1 ea)	120-QC4	5057496
AN5-11A	Bolt	4 Ea (4 ea)	120-QC4	5144846
AN5-32A	Bolt	2 Ea (2 ea)	120-QC4	5058983-3
AN5-7A	Bolt	4 Ea (4 ea)	120-QC4	Fm123355

Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Packaging 1 - Pick Kit	AN6-44A	2	113	0	
	D206-642-241	1	4	0	
	D206-651-041	1	3	0	
	D2652	16	521	0	
	D2665-2	1	3	0	
	D2666-2	1	5	0	
	D2667-2	1	4	0	
	D2668-2	1	6	0	
	D2712	5	523	0	
	D2884	2	33	0	
	D2885	2	18	0	
	D3413-1	1	32	0	
	MS21042L3	8	3,511	0	
	MS21042L4	12	4,096	0	
	MS21042L5	2	711	0	
	MS21042L6	2	292	0	
	NAS1149C0463R	1	367	0	
	NAS1149D0363J	8	1,803	0	
	NAS1149D0463J	24	6,472	0	
	NAS1149D0563J	8	1,487	0	
	NAS1149D0663J	4	794	0	
	AN3-41A	8	179	0	
	AN4-6A	12	1,082	0	
	AN4CSA	1	32	0	
	AN5-11A	4	175	0	
	AN5-32A	2	385	0	
	AN5-7A	4	3,153	0	

120-854
AD 19,04,16

Specifications could not be found.

Plex 3/20/19 9:05 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Change Record

PAGE 1 OF 1

Part Number: D206-642-213/-214

Description: SKIDTUBE, LH/RH, THRU BOLT

[illegible]